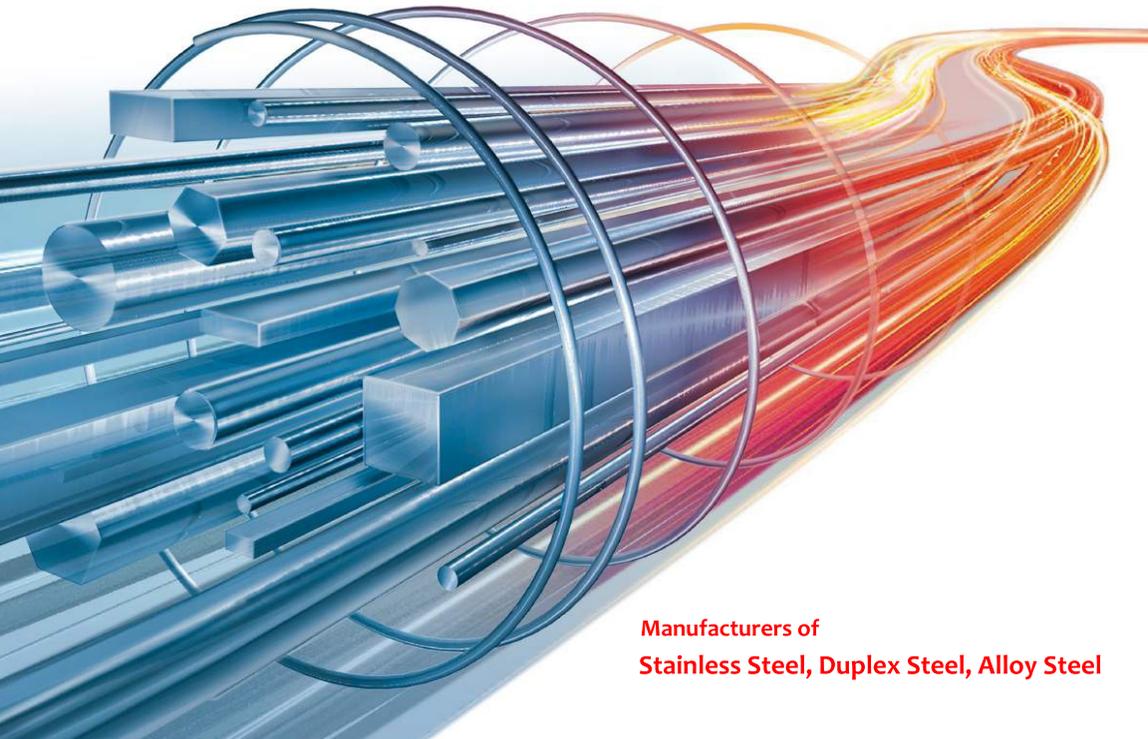




GUNINA
ALLOY & STEEL PVT. LTD.

**STEEL DREAMS,
STAINLESS REALITIES**



Manufacturers of
Stainless Steel, Duplex Steel, Alloy Steel

Innovating Steel, Inspiring Progress...

GUNINA
ALLOY & STEEL PVT. LTD.



Built Excellence Through Understanding the Need Of Our Industries...

Gunina Alloy & Steel Pvt Ltd is a leading Indian manufacturer of stainless steel and alloy steel products, specializing in high-tech production of round, square, and hex bars, as well as forging rounds/ingots. Our products cater to diverse industries such as automotive, defense, oil and gas, renewable energy, aerospace, marine, pharmaceuticals, railways, and mechanical engineering.

Customer satisfaction drives us to maintain the highest quality and service standards. We prioritize social responsibility, environmental protection, energy efficiency, and work safety across our global operations. Our dedicated employees uphold our commitment to excellence in quality and service.

All along the line!

50,000

*MT / per annum
Production capacity*

250+

*Experienced
team members*

GUNINA
ALLOY & STEEL PVT. LTD.

Why Choose Us?



The goal of our business is to deliver high-quality products at an affordable price, and we do this by purchasing premium-grade raw materials from genuine market suppliers. Our employees are adept at maintaining abreast of the latest manufacturing techniques and designs. A quality control unit also monitors our entire range on defined parameters like design, quality, and finish. Each unit is equipped with all the necessary tools, machines, and technology for high-quality manufacturing



Manufacturing facility: Dholka, Ahmedabad, Gujarat, India



STEEL MELTING SHOP

We produce high quality Stainless Steels, duplex steel, Alloy Steels Billets, bloom, and ingot in our advanced Steel Melting Shop. Every batch is monitored and recorded by a robust production control system with precise melting data. We ensure tight adherence to special material properties.



- Electric Melting Furnaces – 50000/-Metric Ton Capacity per Annum
- LRF (Ladle Refining Furnace)
- Cored Wire Injector
- Billet / Bloom / Round Twin-strand Continuous Caster of 6/11 Metre Radius, PLC Operated with Mould Electro Magnetic Stirrer (M-EMS & AMLC)
- Bottom Poured Ingot Casting up to 12 M.T.
- FES (Fume Extraction System)
- casting any article up to 21mt

Production Process & Technical Facility

HEAT TREATMENT FACILITIES



In order to accomplish customer specific material, quality and mechanical properties, Gunina alloy and steel pvt ltd has state-of-the-art heat treatment facilities. Our PLC controlled heat treatment furnaces gives us precise control over temperature, resulting in greater uniformity and thereby achieve excellent mechanical properties. Our specially designed heat treatment furnace can treat bars up to 7 metre.

- 1 Electrical Tempering furnaces - 10 MT
- 1 oil fired PLC controlled Soft Annealing furnaces - 27MT Cap.
- Water quenching tank for Solution Annealing - 15000 KL capacity
- Oil quenching tank for Hardening

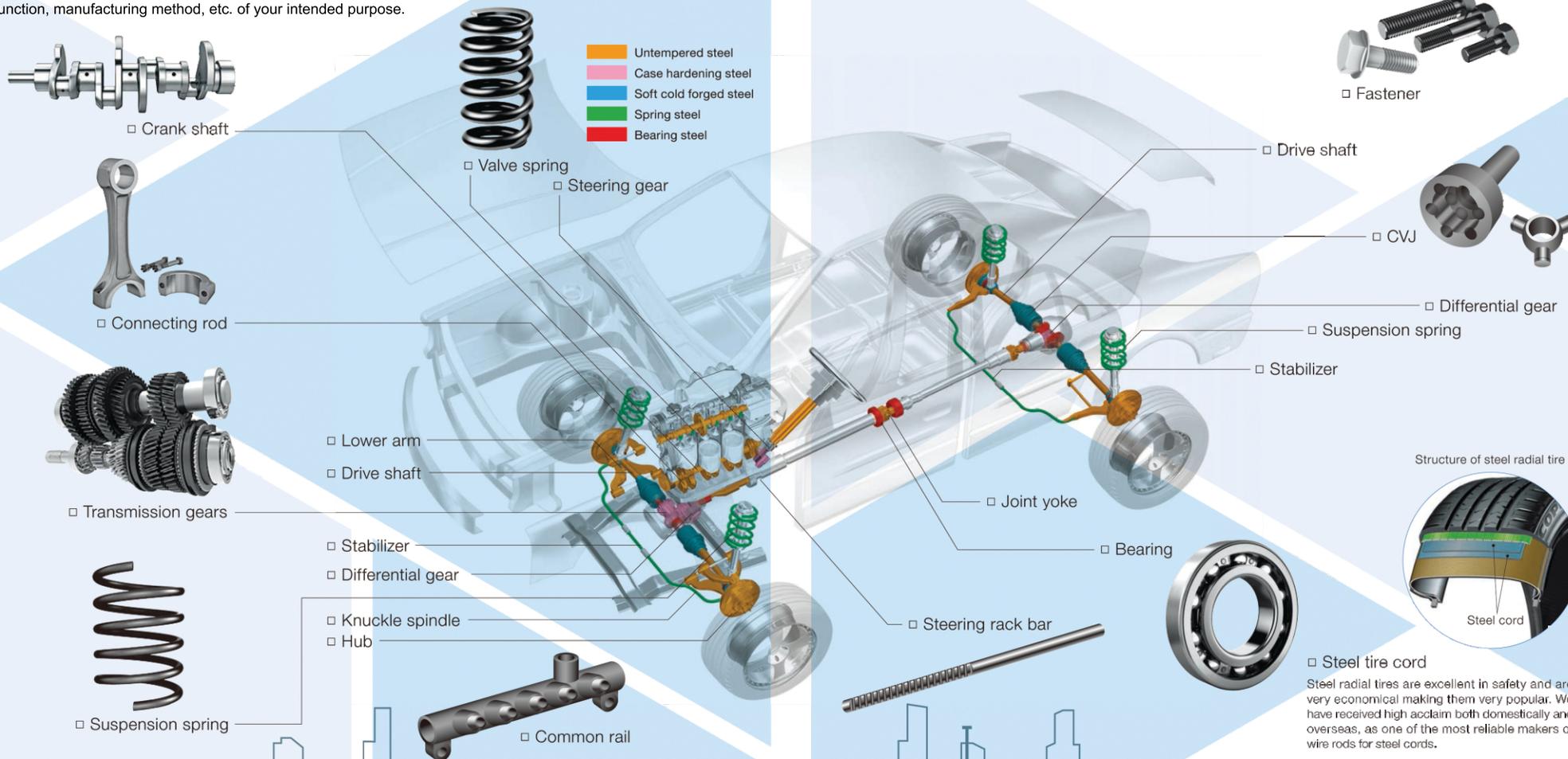
COLD FINISHING FACILITY



We produce Bright Bars owing to our versatile automatic bar processing and finishing lines. We produce Bright Bars and Precision Shaft Bars owing to our versatile automatic bar processing and finishing lines.

- Automatic Bar Peeling Lines
- Automatic Bar Polishing Lines
- Belt Polishing Machines
- Centreless Grinding Machines
- Combined Wire Drawing Machines
- Automatic Draw Benches
- Bar Straightening Machines
- Section Straightening Machines
- Section Polishing Machines
- Automatic Chamfering Machines
- Grit Polishing Machines
- Band Saw Cutting Machines

Automobiles made in India are well-known as being No.1 in the world in terms of quality and performance. Our products have shared in the support of this successful technology. We have always been the leader in the technical development field with regard to keeping vehicles weight down or the development of steel bars in which the manufacturing process can be omitted, or environmentally friendly steel bars such as lead-free bars, etc. We are capable of providing our customers with appropriate suggestions, selecting from our diversified product menu, suitable for the shape of the parts, function, manufacturing method, etc. of your intended purpose.



□ Steel tire cord

Steel radial tires are excellent in safety and are very economical making them very popular. We have received high acclaim both domestically and overseas, as one of the most reliable makers of wire rods for steel cords.

Bright Bars

We offer superior quality Stainless Steel Bright Bars in various finish options.

Size Range

5 mm to 100 mm (0.196" - 3.93")

Supply Conditions

- Length - upto 6.5 metres
- Cold Drawn, Centreless Ground, Peeled & Polished, Rough Peeled or Smooth Turned Bars
- Tolerance - h7, h8, h9, h10, h11, k12, k13
- Surface Finish Ra upto 0.2 mm (8.7 RMS)
- Straightness upto 0.5 mm per metre
- Grit Polish - K240, K320 or as per Customer's requirement
- Heat Treatment - Soft Annealing, Solution Annealing, Oil & Water Quenching, Tempering & Aging

- Specifications - as per EN, DIN, JIS, ASTM, BS, ASME, GOST, AISI/Nace MRO175, MR0103
- Free from Radioactive elements, Mercury & Lead contamination
- Grade confirmation through PMI testing with Handheld Spectrometers



Hexagonal Bright Bars

Size Range

11 mm - 55 mm (0.433" - 2.16")

Supply Conditions

- Length - upto 6 metres
- Tolerance - h11, k12, k13
- Grit Polish as per customer's request
- Heat Treatment - Solution Annealed, Oil & Water Quenched / Tempered
- Bars End Finish - Chamfered Ends, Plain Ends without Burrs or Sharp Edges
- Specifications - As per EN, DIN, JIS, ASTM, BS, ASME, AISI, etc.

- Grade confirmation through PMI testing with Handheld Spectrometers
- Free from Radioactive elements, Mercury & Lead contamination



Square Bright Bars

Size Range: 6 mm - 50 mm (0.23" - 1.96")

Supply Conditions

- Length - upto 6 metres
- Tolerance - h11, k12, k13
- Grit Polish as per customer's request
- Heat Treatment - Solution Annealed, Oil & Water Quenched / Tempered
- Bars End Finish - Chamfered Ends, Plain Ends without Burrs or Sharp Edges
- Specifications - As per EN, DIN, JIS, ASTM, BS, ASME, AISI, etc.
- Grade confirmation through PMI testing with Handheld Spectrometers
- Free from Radioactive elements, Mercury & Lead contamination



HRAP Flat Bars

Supply Conditions

- Length - upto 6.4 metres
- Hot Rolled, Annealed & Pickled (HRAP)
- Tolerance - ASTM A484, EN 10058
- Both ends are color coded as per the customers specific requirement
- Specifications - As per EN, DIN, JIS, ASTM, BS, ASME, AISI, etc.
- Free from Radioactive elements, Mercury & Lead contamination
- Grade confirmation through PMI testing with Handheld Spectrometers



Size mm	Thickness (mm)	Size (inch)	Thickness (inch)
22	17, 18	7/8"	2/3" - 5/7"
25	5, 6, 8, 10, 12, 15, 20	1"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5"
26	11, 13, 16, 21	1-3/127"	7/16", 64/125", 5/8", 5/6"
30	5, 6, 8, 10, 12, 15, 20	1-3/16"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5"
32	5, 6, 8, 9, 10, 11, 12, 13, 15, 16, 20, 21	1-1/4"	3/16", 1/4", 5/16", 23/64", 2/5", 7/16", 15/32", 64/125", 3/5", 5/8", 4/5", 5/6"
35	5, 6, 8, 10, 12, 15, 20	1-3/8"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5"
38	5, 6, 8, 10, 12, 15, 20	1-1/2"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5"
40	5, 6, 8, 10, 12, 15, 20, 25	1-4/7"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1"
42	9, 11, 13, 16, 21, 26, 31	1-2/3"	23/64", 7/16", 64/125", 5/8", 5/6", 1-3/127", 1-2/9"
45	5, 6, 8, 10, 12, 15, 20, 25	1-7/9"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1"
50	5, 6, 8, 10, 12, 15, 20, 25, 30, 32, 40	2"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1", 1-3/16", 1-1/4", 1-4/7"
52	11, 13, 16, 21, 26, 32, 42	2-1/16"	7/16", 64/125", 5/8", 5/6", 1-3/127", 1-1/4", 1-2/3"
55	5, 6, 8, 10, 12, 15, 20, 25	2-3/16"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1"
57	32	2-1/4"	1-1/4"
60	5, 6, 8, 10, 12, 15, 20, 25, 30, 32, 35, 40	2-3/8"	3/16", 1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1", 1-3/16", 1-1/4", 1-3/8", 1-4/7"
63	10, 11, 12, 13, 15, 16, 20, 21, 25, 30, 32, 42	2-1/2"	2/5", 7/16", 15/32", 64/125", 3/5", 5/8", 4/5", 5/6", 1", 1-3/16", 1-1/4", 1-2/3"
65	10, 12, 15, 20, 25, 30, 35, 40	2-5/9"	2/5", 15/32", 3/5", 4/5", 1", 1-3/16", 1-3/8", 1-4/7"
70	6, 8, 10, 12, 15, 20, 25, 30, 34, 40	2-3/4"	1/4", 5/16", 2/5", 15/32", 3/5", 4/5", 1", 1-3/16", 1-1/3", 1-4/7"
72	11 & 21	2-5/6"	7/16", 5/6"
75	8, 10, 12, 15, 20, 25, 35, 40	3"	5/16", 2/5", 15/32", 3/5", 4/5", 1", 1-3/8", 1-4/7"
80	8, 10, 12, 15, 20, 30, 40, 50	3-1/8"	5/16", 2/5", 15/32", 3/5", 4/5", 1-3/16", 1-4/7", 2"
82	11, 16, 21, 31	3-1/4"	7/16", 5/8", 5/6", 1-2/9"
90	8, 10, 12, 15, 20, & 50	3-1/2"	5/16", 2/5", 15/32", 3/5", 4/5", & 2"
92	13 & 21	3-5/8"	64/125", 5/6"
100	6.35, 8, 10, 12	4"	1/4", 5/16", 2/5", 15/32"
102	11 & 13	4-2/125"	7/16", 64/125"
150	8, 10, 12, 15, 20	5-29/32"	5/16", 2/5", 15/32", 3/5", 4/5"



Cold Drawn Flat Bars

Supply Conditions

- Length - 2 metres – 6 metres (8 feet to 20 feet)
- Tolerance - h11 and ASTM A 484
- Length Tolerances - Available in special cut to length bars in tolerance -0/+10 mm (-0/+0.5 inch)
- Surface Finish - Cold Drawn and Pickled Condition
- Heat Treatment - Solution Annealed

Size mm	Thickness (mm)	Size (inch)	Thickness (inch)
25	10, 12, 15, 20	1"	2/5", 15/32", 3/5", 4/5"
30	8, 10, 12, 15, 20	1-3/16"	5/16", 2/5", 15/32", 3/5", 4/5"
40	8, 10, 12, 15, 20, 25, 30	1-4/7"	5/16", 2/5", 15/32", 3/5", 4/5", 1", 1-3/16"
50	10, 12, 15, 20, 25, 30, 40	2"	2/5", 15/32", 3/5", 4/5", 1", 1-3/16", 1-4/7"
60	10, 12, 15, 20, 30, 40	2-3/8"	2/5", 15/32", 3/5", 4/5", 1-3/16", 1-4/7"
64	33	2-1/2"	1-2/7"
70	10, 20	2-3/4"	2/5", 4/5"
80	10, 15, 20, 30	3-1/7"	2/5", 3/5", 4/5", 1-3/16"
90	12, 20	3-1/2"	15/32", 4/5"
100	10, 12	4"	2/5", 15/32"

HRAP Equal Angles

Supply Conditions

- Length - upto 6.4 metres
- Tolerance - ASTM A484, EN10056
- Hot Rolled, Annealed & Pickled (HRAP)
- Shot Blasting
- Grit Polish - As per customer's request
- Bars End Finish - Deburred Ends, Plain Ends without Burrs or Sharp Edges
- Specifications - As per EN, DIN, JIS, ASTM, BS, ASME, AISI, etc.
- Grade confirmation through PMI testing with Handheld Spectrometers



- Free from Radioactive elements, Mercury & Lead contamination

Size mm	Thickness (mm)	Size (inch)	Thickness (inch)
19.05 X 19.05	3.17	3/4" X 3/4"	1/8"
20 X 20	3	4/5" X 4/5"	1/8"
25 X 25	3, 4, 5, 6	1" X 1"	1/8", 1/6", 3/16", 1/4"
30 X 30	3, 4, 5	1-1/6" X 1-1/6"	1/8", 1/6", 3/16"
32 X 32	3, 4, 5, 6	1-1/4" X 1-1/4"	1/8", 1/6", 3/16", 1/4"
35 X 35	3, 4, 5	1-3/8" X 1-3/8"	1/8", 1/6", 3/16"
38.1 X 38.1	3.17, 4.76, 6.35	1-1/2" X 1-1/2"	1/8", 3/16", 1/4"
40 X 40	3, 4, 5, 6	1-4/7" X 1-4/7"	1/8", 1/6", 3/16", 1/4"
45 X 45	3, 4, 5, 6	1-7/9" X 1-7/9"	1/8", 1/6", 3/16", 1/4"
50 X 50	3, 4, 5, 6, 9.52	2" X 2"	1/8", 1/6", 3/16", 1/4", 3/8"
60 X 60	5, 6	2-3/8" X 2-3/8"	3/16", 1/4"
63 X 63	5, 6, 9.52	2-1/2" X 2-1/2"	3/16", 1/4", 3/8"
65 X 65	5, 6	2-5/9" X 2-5/9"	3/16", 1/4"
70 X 70	6, 7, 8, 9, 10	2-3/4" X 2-3/4"	1/4", 9/32", 5/16", 3/8", 2/5"
75 X 75	6, 7, 8, 9, 10, 12	3" X 3"	1/4", 9/32", 5/16", 3/8", 2/5", 1/2"
80 X 80	6, 7, 8, 9, 10	3-1/8" X 3-1/8"	1/4", 9/32", 5/16", 3/8", 2/5"
90 X 90	6, 9	3-1/2" X 3-1/2"	1/4", 3/8"
100 X 100	6, 8, 9, 10	4" X 4"	1/4", 5/16", 3/8", 2/5"
101.6 X 101.6	6.35, 9.52	4" X 4"	1/4", 3/8"

Forged and proof Machined bars

Size Range: 120 mm - 500 mm (4-3/4" - 20")

Supply Conditions

- Length - upto 6 metres
- Tolerance - ASTM A484, En10060
- Ultrasonic tested
- Free from surface defects and cracks
- Grade confirmation through PMI testing with Handheld Spectrometers
- Heat Treatment - Soft Annealed, Solution Annealed, Normalizing, Quenched & Tempered
- Free from Radioactive elements, Mercury & Lead Contamination



Hot Rolled Round Cornered Squares (RCS)

Size Range (MM)

45 RCS 60 RCS 63 RCS
75 RCS 80 RCS 90 RCS
100 RCS

Length upto 8 Metres

- Hot Rolled (Black) Surface
- 100% Ultrasonically tested
- Spot ground or fully ground condition
- Free of surface defects/cracks
- Cold-Swappable
- Smooth ends without sharp edges
- Grade Confirmation through PMI testing with Handheld Spectrometers
- Free from Radioactive elements, Mercury & Lead contamination

Applications: Hot Forgings - Open die and close die forgings



Hot Rolled Round Bars

Size Range

16 - 100 mm (5/8" - 3.93")

Supply Conditions

- Length - upto 8 metres
- Tolerance - ASTM A484, EN10060
- Hot Rolled (Black) Surface
- 100% Ultrasonically Tested
- Spot ground or fully ground condition
- Cold-Swappable
- Grade confirmation through PMI testing with Handheld Spectrometers
- Free from Radioactive elements, Mercury & Lead Contamination

- Heat Treatment - Soft Annealing, Solution Annealing, Spheroidized Annealing, Oil and Water Quenching, Tempered & Normalized



Continuous Cast Billets / Blooms

Supply Conditions

- Length - upto 8.5 metres, Saw end cuts
- Spot ground or fully ground condition (as per request)
- Suitable for Forging, Rolling, Ring Rolling & Up-setting
- Marked with heat number, Grade, Size & Weight
- Free from Radioactive elements, Mercury & Lead Contamination
- Grade confirmation through PMI testing with Handheld Spectrometers

Applications: Rolling, Hot Forging and Ring Rolling

Size mm	Shape	Weight (Kg/Mtr.)
75 x 75	Square	44.43
100 x 100	Square	75
130 x 130	Square	133.51
160 x 160	Square	200
200 x 200	Square	316



Forging Quality Ingots

Supply Conditions

- Ingots are supplied in Spot Ground or Fully Ground Condition
- Free from surface defects or cracks
- Grade confirmation through PMI testing with Handheld Spectrometers
- Every piece is marked with Heat number, Colour Code, Grade, Size and Weight
- Free from Radioactive elements, Mercury & Lead Contamination

Applications

Open Die Hot Forgings, Re-Rolling and Ring Rolling



Size mm	Shape	Weight (Kgs.)
7" X 8" X 50"	Square	350
7.5" X 8.5" X 50"	Square	398
8" X 9" X 50"	Square	450
12" X 14" X 54"	Square	1134
14" X 17" X 54"	Square	1606
18" X 21" X 54"	Square	2551

Precipitation Hardening Steels

Designers of stainless steel and nickel alloy products are routinely faced with making tradeoffs between the properties needed for manufacturing and those required for its end use. When such compromises begin to adversely impact cost or performance, precipitation hardening stainless steel (PH) alloys may offer a solution. Good candidates are strip and wire components that must be extensively formed or drawn during the manufacturing, then must exhibit high strength and toughness in service. PH alloys are similar to other stainless steel and nickel-based alloys, with one major exception: They contain small additions of copper, aluminum, phosphorus, or titanium. After a part made of a PH alloy has been formed, it is given an age-hardening treatment in which these elements precipitate as hard intermetallic compounds that significantly increase hardness and strength.



Duplex Steels

Applications

- Structural Design Components
- Storage and Exchange Equipment
(High Pressure, Saline applications)
- Heat Exchanger
- Aerospace, Pulp and Paper Industry

Duplex stainless steels are called "duplex" because they have a two-phase micro-structure consisting of phases of ferritic and austenitic stainless steel.

This structure provides a unique set of benefits.

Strength

Duplex stainless steels are about twice as strong as regular austenitic or ferritic stainless steel.

Corrosion Resistance

As with all stainless steels, corrosion resistance depends mostly on the composition of the stainless steel.

The composition of this steel makes it better at resisting corrosion.

Toughness and Ductility

Duplex stainless steel have significantly better toughness and ductility than ferritic grades.



**STEEL DREAMS,
STAINLESS REALITIES**

Our Grades

stainless steel grades are useful as they offer a combination of properties that address the unique needs of different industries. Their resistance to corrosion, durability, cleanliness, and versatility make them indispensable in applications ranging from kitchen utensils to aerospace engineering and from medical instruments to architectural design.

(1) Austenitic Steels

DIN	ASTM	JIS
1.4310	301	SUS 301
1.4319	302	SUS 302
1.4305	303	SUS 303
1.4301	304	SUS 304
1.4307	304L	SUS 304L
1.4948	304H	SUS F 304H
1.4312	305	SUS 305 J1
1.4845	310	SUS 310
1.4842	310S	SUS 310 S
1.4401	316	SUS 316
1.4404	316L	SUS 316L
1.4571	316Ti	SUS 316Ti
1.4438	317L	SUS 317L
1.4541	321	SUS 321
1.4878	321H	SUS 321H
1.4460	329	SUS 329 J1
1.4550	347	SUS 347
-	201	-
-	202	-
-	204	-
-	204 CU	-

(2) Precipitation Hardening Steel

DIN	ASTM	JIS
1.4542	17-4-PH	SUS 630
1.4545	15-5 PH	-
1.4594	-	-
-	15-7 PH	-
-	17-7 PH	-
-	13-8 Mo	-

(3) Martensitic & Ferritic Steels

	ASTM	JIS
1.4000	403	SUS 403
1.4002	405	SUS 405
1.4512	409	SUS 409
1.4006	410	SUS 410
1.4005	416	SUS 416
1.4021	420	SUS 420 J1
1.4028	420B	SUS 420 J2
1.4031	420C	-
1.4923	X22CrMoV12-1	-
1.4016	430	SUS 430
	430F	SUS 430F
1.4057	431	SUS 431
1.4113	434	SUS 434
1.4313	F 6NM	-

(4) Duplex Steel

DIN	ASTM	JIS
1.4410	F-53 (S32750)	-
1.4462	F-51 (S31803)	SUS 329 J3L
1.4362	2304 (S32304)	-
	F-60 (S32205)	-

(5) Alloy Steels

INTERNAL STANDARD	EN	DIN	SAE/AISI
EN 18	EN 18	37Cr4	5140
EN 19	EN 19	42Cr4Mo2	4140/4142
EN 24	EN 24	34CrNiMo6	4340
EN 353	EN 353	-	-
EN 354	EN 354	-	4320
SAE-8620	EN 362	-	SAE 8620
EN 45	EN 45	55Si7	9255
EN 45A	EN 45A	60Si7	9260
50CrV4	EN 47	50CrV4	6150
SAE 4130	-	25CrMo4	SAE 4130
SAE 4140	-	42CrMO4	SAE 4140

EN	DIN	SAE/AISI
EN - 31	100 Cr6	52100
H - 11	1.2343	X37CrMov5-1
H - 13	1.2344	X40CrMov5-1
H - 12	1.2605	X35CrWMoV5
DB - 6	1.2714	---

ASTM	UNS	DIN
F 5/F 5A	K 41545	12CrMo195
F 9	K 90941	X12CrMo91
F 11 (CL2)	K 11572	13CrMo44
F 22 (CL3)	K 21590	10CrMo910
F 91	-	X10CrMoVNb9-1
F 12	K 11562	-

Our Facilities

- Optical Emission Spectrometers
- Mobile Handheld Spectrometers
- Ultrasonic Testing
- Brinell Hardness Testing
- Rockwell Hardness Testing
- Digital Hardness Tester
- Impact Testing Machine
- Optical Microscope for Determination of Microstructure / Grain Size / Defect Depth / Delta Ferrite Measurement, Non-Metallic Inclusion Rating, Decarburization
- Universal Testing Machine for Testing Tensile Strength / % Elongation
- Optical Pyrometer for Temperature Measurement
- Magnetic Particle Inspection
- Radio Activity Testing
- Surface Roughness Tester
- Wet Analysis Laboratory for the Testing of incoming raw material Straightness Measurement Table



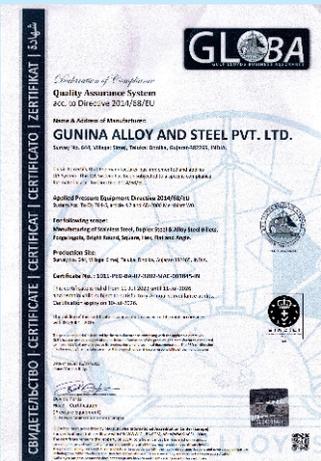
Our Certifications

- ISO 9001:2015 - TUV NORD SYSTEMS, Germany
- PED (Pressure Equipment Directive - 2014/68/EU) GLOBAL, ITALY
- Approved Acc - To Directive 2014/68/Eu: QA-System in relation to Materials EN-764-5, Section 4.2 and AD 2000-Merkblatt WO - Allied Quality Standards Certificate



Material Recycling Association of India

The fulfillment of our customers' high quality requirements and responsible treatment of the environment are documented, among others, in numerous certificates and awards which we have received. The certification of the company confirm our high standards.



Preserving Steel's Strength Always Manufacturing Standards

our packaging solution are engineered to present damage, minimum, abrasion, enhance safety during loading, unloading & transportation.



Packing in bundles of 1000 kg - 2000 kg covered with HDPE/LDPE with two lifting slings on each bundle.

Bars are also packed in fiber tube packing. Customized packing is also available on request. Every bundle is marked with the heat number, grade, size, net weight and gross weight.

CONSTRUCTION

OIL & GAS

AUTOMOTIVE

DEFENCE

PHARMACEUTICAL

RENEWABLE ENERGY

AEROSPACE

MARINE

FOOD & BEVERAGES

MANUFACTURING

RAILWAYS

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